

FINISHED FILTER ROD DESCRIPTIVE

MANUFACTURING CENTER
MARLBORO LIGHTS 83MM REGULAR FTB/& CORK/WHITE TIPPING
BRAND CODE-00690 (STD)/& 00690 (STD) (CW)

EFFECTIVE DATE: 07/12/95
STANDARD PRODUCTION

MACHINE TYPE	:	KDF-2		
FILTER ROD LENGTH	:	108.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	27.0	MM	
ROD R.T.D.	:	15.80	IN. H2O (TOTAL ENCAP)	(401.32 MM)
PLUG R.T.D.	:	3.95	IN. H2O	
FILTER ROD	:	108MM X 24.45MM/FT-777/45M1/15.8"		07-670-A
PLASTICIZER	:	TRIACETIN PZ		05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	5.32	GRAMS/100 RODS	1.33 GRAMS/25 RODS
FILTER TOW	:	FT-777 #10 (EASTMAN)		05-777-E
	:	FT-777 #10 (CELANESE)		05-777-C
DENIER PER FILAMENT	:	2.7		
TOTAL DENIER	:	35,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 6000M KC 45-M1		06-362-A
ANCHOR ADHESIVE	:	NATIONAL 32-2051 (FORMERLY 72-4147) PVA		62-098-A
GLUE APP. FOR ANCH. ADH:	SINGLE GLUE LINE			
LAP ADHESIVE	:	FULLER HM 8229CH		61-428-A
	:	NATIONAL 70-4245		61-464-A
DRY WEIGHT	:	66.52	GRAMS/100 RODS	16.63 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	66.76	GRAMS/100 RODS	16.69 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	72.08	GRAMS/100 RODS	18.02 GRAMS/25 RODS

REASON FOR CHANGE : LAP ADHESIVE 61-464-A (NATIONAL 70-4245) ADDED
: TO SPECIFICATION. NO OTHER CHANGES MADE.
: OK TO MIX FINISHED FILTERS.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 7/06/95

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APPROVED BY:

Jamie M Busie

SUPERCEDES SPECIFICATION DATED: 1/26/95

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